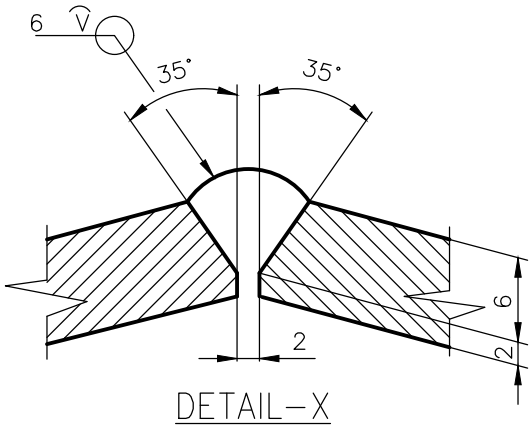
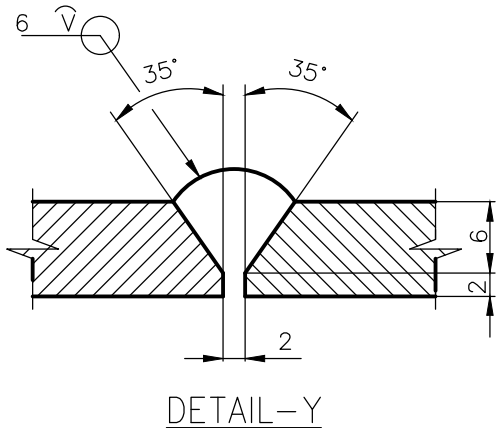
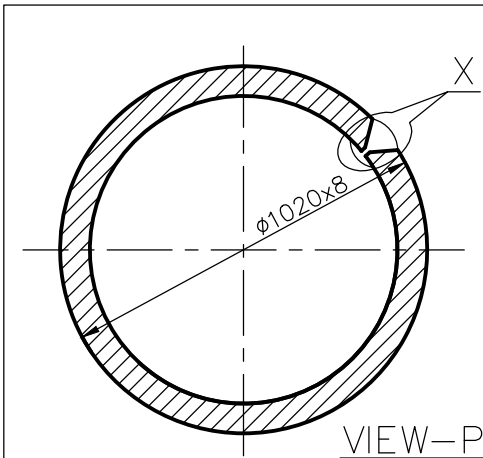
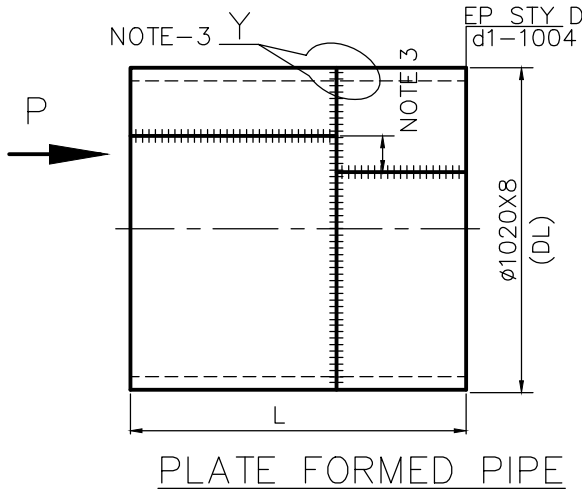
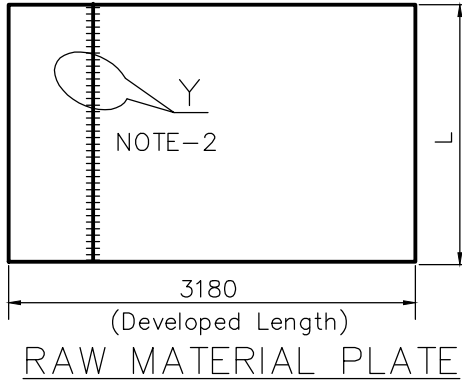


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3-80-655-35455

DRAWING No



NOTES:-

- 1 WELDED PORTIONS SHALL HAVE A UNIFORMLY SMOOTH SURFACE FINISH WITHOUT BURRS, WELD SPATTER, CRACKS ETC. FULL PENETRATION OF WELDS TO BE ENSURED.
- 2 IF SINGLE PLATE OF GIVEN SIZE IS NOT AVAILABLE, THEN TWO PLATES (MAXIMUM) CAN BE JOINED TO BUILD UP THE DEVELOPED SIZE AND ROLLED AS SHOWN.
- 3 SUITABLE STAGGERING OF LONGITUDINAL WELD JOINTS IS TO BE DONE, IF PIPE LENGTH HAS TO BE BUILT UP.
- 4 WELD JOINTS ARE TO BE RADIOGRAPHED AS PER APPLICABLE QP.
- 5 SPIDER ARRANGEMENT HAS TO BE WELDED AT THE ENDS AFTER EDGE PREPARATION. REFER DWG.NO. 4-80-999-93078

REV	DATE	ALTERED	M.P.K
01	24.07.19	APPROVED	TRINADH

ZONE VARIANTS LENGTH ALTERED.

REVISION MARKED AS

01

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE, MADRAS

DRN	NAME E.PYRIA	SIGN -sd-	DATE 27.02.19	NO OF ITEMS
CHD	SARAVANAN.C	-sd-	27.02.19	
APPD	KVR	-sd-	27.02.19	

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	NAME OF ORIGINAL ORGANISATION	ITEM No.
CODE	C/M/F	N.T.S	----	----	
TITLE	PLATE FORMED PIPE (OD1020x8)	CARD CODE	DRAWING No.	REV	
		U 01	3-80-655-35455	01	

01	24	24	PLATE PL.8x3180xL=1775	3-80-655-35455	SA 516 Gr.70	354	372
01	23	23	PLATE PL.8x3180xL=12022	3-80-655-35455	SA 516 Gr.70	2400	161
01	22	22	PLATE PL.8x3180xL=770	3-80-655-35455	SA 516 Gr.70	153	728
01	21	21	PLATE PL.8x3180xL=9785	3-80-655-35455	SA 516 Gr.70	1953	710
	20	20	PLATE PL.8x3180xL=11180	3-80-655-35455	SA 516 Gr.70	C 2232	691
	19	19	PLATE PL.8x3180xL=847	3-80-655-35455	SA 516 Gr.70	C 169	149
01	18	18	PLATE PL.8x3180xL=1595	3-80-655-35455	SA 516 Gr.70	C 318	438
01	17	17	PLATE PL.8x3180xL=979	3-80-655-35455	SA 516 Gr.70	C 199	507
	16	16	PLATE PL.8x3180xL=1560	3-80-655-35455	SA 516 Gr.70	C 311	538
	15	15	PLATE PL.8x3180xL=1214	3-80-655-35455	SA 516 Gr.70	C 242	440
	14	14	PLATE PL.8x3180xL=847	3-80-655-35455	SA 516 Gr.70	C 169	115
	13	13	PLATE PL.8x3180xL=1944	3-80-655-35455	SA 516 Gr.70	C 388	149
	12	12	PLATE PL.8x3180xL=750	3-80-655-35455	SA 516 Gr.70	C 149	747
	11	11	PLATE PL.8x3180xL=1399	3-80-655-35455	SA 516 Gr.70	C 279	385
	10	10	PLATE PL.8x3180xL=1194	3-80-655-35455	SA 516 Gr.70	C 238	398
01	09	09	PLATE PL.8x3180xL=11390	3-80-655-35455	SA 516 Gr.70	C 2274	170
	08	08	PLATE PL.8x3180xL=1640	3-80-655-35455	SA 516 Gr.70	C 327	514
	07	07	PLATE PL.8x3180xL=11000	3-80-655-35455	SA 516 Gr.70	C 2196	744
01	06	06	PLATE PL.8x3180xL=1202	3-80-655-35455	SA 516 Gr.70	C 243	531
	05	05	PLATE PL.8x3180xL=1585	3-80-655-35455	SA 516 Gr.70	C 321	128
	04	04	PLATE PL.8x3180xL=1447	3-80-655-35455	SA 516 Gr.70	C 288	972
01	03	03	PLATE PL.8x3180xL=7572	3-80-655-35455	SA 516 Gr.70	C 1512	159
	02	02	PLATE PL.8x3180xL=6150	3-80-655-35455	SA 516 Gr.70	C 1228	180
	01	01	PLATE PL.8x3180xL=1950	3-80-655-35455	SA 516 Gr.70	C 389	423
	VAR NO.	ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO. VAR NO.	MATERIAL CODE MATERIAL SPEC.	A UNIT WT. C QTY.